FORM D SEC Wall Processing Section

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UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM D

NOTICE OF SALE OF SECURITIES
PURSUANT TO REGULATION D,
SECTION 4(6), AND/OR
UNIFORM LIMITED OFFERING EXEMPTION

OMB APPROVAL					
OMB Number:	3235-0076				
Expires:	April 30, 2008				
Estimated average burden					
hours per response 16.06					

	SEC USE ONLY					
	Prefix		Serial			
i						
	DATE	RECEI	VED			

Name of Offering Check if this is an amen 12.5% Senior Convertible Notes and Class A F	dment and name has changed, and indicate Preferred Unit Warrants	change.)	
Filing Under (Check box(es) that apply):	Rule 504 Rule 505	Rule 506 Section	n 4(6) ULOE
Type of Filing: New Filing Amend	ment	_	_
	A. BASIC IDENTIFICATION D	ATA s	
1. Enter the information requested about the issuer			
	nent and name has changed, and indicate cl	hange.)	
Address of Executive Offices 9401 James Avenue South, Suite 120, Bloomin	(Number and Street, City, State, Zip Congton, MN 55431	(952) 885-0500	(Including Area Code)
Address of Principal Business Operations	(Number and Street, City, State, Zip Co	ode) Telephone Number	(Including Area Code)
(If different from Executive Offices)			
Brief Description of Business			
The Issuer is focused on the development and	manufacture of spinal disc nucleus art	hroplasty devices.	08052708
Type of Business Organization			
corporation lin	nited partnership, already formed	other (please spe	cify): Delaware LLC
business trust	nited partnership, to be formed	other (please spe	
	Month Year		PROCESSED
	nter two-letter U.S. Postal Service abbrevia		Estimated JUN 2 5 2008
Cr	N for Canada; FN for other foreign jurisdic	uon)	THOMSON RELITERS

GENERAL INSTRUCTIONS

Federal:

Who Must File: All issuers making an offering of securities in reliance on an exemption under Regulation D or Section 4(6), 17 CFR 230.501 et seq. or 15 U.S.C. 77d(6).

When to File: A notice must be filed no later than 15 days after the first sale of securities in the offering. A notice is deemed filed with the U.S. Securities and Exchange Commission (SEC) on the earlier of the date it is received by the SEC at the address given below or, if received at that address after the date on which it is due, on the date it was mailed by United States registered or certified mail to that address.

Where to File: U.S. Securities and Exchange Commission, 450 Fifth Street, N.W., Washington, D.C. 20549.

Copies Required: Five (5) copies of this notice must be filed with the SEC, one of which must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

Information Required: A new filing must contain all information requested. Amendments need only report the name of the issuer and offering, any changes thereto, the information requested in Part C, and any material changes from the information previously supplied in Parts A and B. Part E and the Appendix need not be filed with the SEC.

Filing Fee: There is no federal filing fee.

State:

This notice shall be used to indicate reliance on the Uniform Limited Offering Exemption (ULOE) for sales of securities in those states that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with state law. The Appendix to the notice constitutes a part of this notice and must be completed.

ATTENTION

Failure to file notice in the appropriate states will not result in a loss of the federal exemption. Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predicated on the filing of a federal notice.

* * * * * * * * * * * * * * * * * * *		A DACIC IDEN	TIFICATION DATA		*
2. Enter the information rec	quested for the fol		OTFICATION DATA	<u> </u>	· >7
	·	er has been organized within the	ne nast five years:		
<u>-</u>		er to vote or dispose, or direct	-	V or more of a class	of agriculation of the inn
		•	<u>-</u>		
		corporate issuers and of corpor	rate general and managing par	tners of partnership	issuers; and
Each general and ma	maging partner of	partnership issuers.			
Check Box(es) that Apply:	Promoter	Beneficial Owner	✓ Executive Officer	✓ XXXXXX Manager	General and/or Managing Partner
Full Name (Last name first,	if individual)				
Viscogliosi, John J.					
Business or Residence Addr	ess (Number and S	Street, City, State, Zip Code)		·	
9401 James Avenue Sou	uth, Suite 120, Bl	loomington, MN 55431			
Check Box(es) that Apply:	☐ Promoter	Beneficial Owner	✓ Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first,	if individual)				
Corrance, Craig					
Business or Residence Addr	ess (Number and S	Street, City, State, Zip Code)			
9401 James Avenue Sou	uth, Suite 120, Bl	oomington, MN 55431			
Check Box(es) that Apply:	Promoter	Beneficial Owner	✓ Executive Officer	Director	General and/or Managing Partner
Full Name (Last name first,	if individual)		<u> </u>		
Fuller, Mary B.					
Business or Residence Addr	ess (Number and S	Street, City, State, Zip Code)		•	
9401 James Avenue Sou	uth, Suite 120, Bl	oomington, MN 55431			
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	☐ Director	General and/or Managing Partner
Full Name (Last name first,	if individual)				
Viscogliosi Brothers, LLC	>				
Business or Residence Addr	ess (Number and S	Street, City, State, Zip Code)			
505 Park Avenue, 14th F	loor, New York,	NY 10022		_	
Check Box(es) that Apply:	Promoter	✓ Beneficial Owner	Executive Officer	☐ Director	General and/or Managing Partner
Full Name (Last name first,	if individual)				
SF Holdings Corp.					
Business or Residence Addr	ess (Number and S	Street, City, State, Zip Code)			
111 Center Street, Suite	2500, Little Rock	c, AR 72201			
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	✓ ВНЖЖЖ Manager	General and/or Managing Partner
Full Name (Last name first,	if individual)				
Jacoby, James O.					
Business or Residence Addr	ess (Number and S	Street, City, State, Zip Code)			
111 Center Street, Suite	2500, Little Rock	r, AR 72201			
Check Box(es) that Apply:	Promoter	✓ Beneficial Owner	Executive Officer	☐ Director	General and/or Managing Partner
Full Name (Last name first,	if individual)			•	
Raymedica, Inc.	ŕ				
Business or Residence Addre	ess (Number and S	Street, City, State, Zip Code)	<u>-</u> • · · ·		
9401 James Avenue Sou	,				

			TIFICATION DATA		
2. Enter the information rec	quested for the foll	owing:			
Each promoter of the	issuer, if the issue	er has been organized within th	e past five years;		
	• •		•		f equity securities of the issuer;
Each executive office	er and director of c	corporate issuers and of corpor	ate general and managing par	tners of partnership is	ssuers; and
Each general and ma	naging partner of p	partnership issuers.		,	
Check Box(es) that Apply:	Promoter	☐ Beneficial Owner	Executive Officer	☑ Þómennek Manager	General and/or Managing Partner
Full Name (Last name first,	if individual)			-	
Viscogliosi, Anthony G.					
	,	Street, City, State, Zip Code)			
505 Park Avenue, 14th F	loor, New York,	New York 10022			
Check Box(es) that Apply:	Promoter	☐ Beneficial Owner	Executive Officer	☐ Director	General and/or Managing Partner
Full Name (Last name first,	if individual)				
May, O. James					
Business or Residence Addr	·	· · · · · · · · · · · · · · · · · · ·			
9401 James Avenue Sou	th, Suite 120, Bl	oomington, MN 55431			
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	☐ Director	General and/or Managing Partner
Full Name (Last name first, Luedke, Jon R.	if individual)				
Business or Residence Addr	ess (Number and S	Street, City, State, Zip Code)			
9401 James Avenue Sou	•				
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	☐ Director	General and/or Managing Partner
Full Name (Last name first,	if individual)				
Seme, Steven J.					
Business or Residence Addr	ess (Number and S	Street, City, State, Zip Code)			
9401 James Avenue Sou	ith, Suite 120, Bl	oomington, MN 55431		:	
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	☐ Director	General and/or Managing Partner
Full Name (Last name first,	if individual)				
Business or Residence Addr	ess (Number and S	Street, City, State, Zip Code)			
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	☐ Director	General and/or Managing Partner
Full Name (Last name first,	if individual)			,.	
Business or Residence Addre	ess (Number and S	treet, City, State, Zip Code)			
Check Box(es) that Apply:	☐ Promoter	Beneficial Owner	Executive Officer	Director Director	General and/or Managing Partner
Full Name (Last name first,	if individual)				
Business or Residence Addre	ess (Number and S	treet, City, State, Zip Code)			

B. INFORMATION ABOUT OFFERING	* , #	
	Yes	No
1. Has the issuer sold, or does the issuer intend to sell, to non-accredited investors in this offering?	Ц	Ø
Answer also in Appendix, Column 2, if filing under ULOE.	- 400	
2. What is the minimum investment that will be accepted from any individual?	\$ <u>100</u>	
3. Does the offering permit joint ownership of a single unit?	Yes	No
4. Enter the information requested for each person who has been or will be paid or given, directly or indirectly, any commission or similar remuneration for solicitation of purchasers in connection with sales of securities in the offering. If a person to be listed is an associated person or agent of a broker or dealer registered with the SEC and/or with a state or states, list the name of the broker or dealer. If more than five (5) persons to be listed are associated persons of such a broker or dealer, you may set forth the information for that broker or dealer only.	Ø	
Full Name (Last name first, if individual)		
More than 5 persons		
Business or Residence Address (Number and Street, City, State, Zip Code)		
14th Floor, 505 Park Avenue, New York, NY 10022		
Name of Associated Broker or Dealer		
Viscogliosi & Company, Inc.		
States in Which Person Listed Has Solicited or Intends to Solicit Purchasers (Check "All States" or check individual States)	T All S	States
[Check "All States" or check individual States)	_	[ID]
V (IL) \square (IN) \square (IA) \square (KS) \square (KY) V (LA) \square (ME) V (MD) V (MA) V (MI) \square (MN) \square (M		[MO]
		[PA]
	Y] _	[PR]
Full Name (Last name first, if individual)		
		
Business or Residence Address (Number and Street, City, State, Zip Code)		
Name of Associated Broker or Dealer		
States in Which Person Listed Has Solicited or Intends to Solicit Purchasers		
_	☐ All S	States
[AL] [AK] [AZ] [AR] [CA] [CO] [CT] [DE] [DC] [FL] [GA] [H	n 🗀	[ID]
	sj 🗀	[MO]
MT	_	[PA]
[RI]	Y] L	[PR]
Full Name (Last name mst, it marviadar)		
Business or Residence Address (Number and Street, City, State, Zip Code)		
Pushiess of Residence Address (Mariote and Breef, City, State, 21p Code)		
Name of Associated Broker or Dealer		
Addition 1 house dated at a second to the se		
States in Which Person Listed Has Solicited or Intends to Solicit Purchasers		
(Check "All States" or check individual States)	Alls	tates
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		[ID]
[IL] [IN] [IA] [KS] [KY] [LA] [ME] [MD] [MA] [MI] [MN] [M	=	[MO]
		[PA] [PR]

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 	C. OFFERING PRICE,	NUMBER OF	INVESTORS,	<u>EXPENSES</u>	AND USE	OF PROCEEDS

if answer is "none" or "zero." If the transaction is an exchange offering, check this box and indicate in the columns below the amounts of the securities offered for exchange and already exchanged.		
Type of Security	Aggregate Offering Price	Amount Already Sold
Debt 12.5% Senior Convertible Notes (convertible into Class A Preferred Units)	\$ 3,000,000	\$ 8,007,506
Equity Class A Preferred Units issuable upon exercise of Warrants	s *648,305	- <u> </u>
Common Preferred	· · · · · ·	
Convertible Securities (including warrants) Warrants exercisable for Class A Preferred Units	\$** -0-	_ s
Partnership Interests	\$	_ \$
Other (Specify)	\$	_
Total	\$ 3,648,305	\$ 8,007,506
Answer also in Appendix, Column 4, if filing under ULOE.	exercise of Wa	
2. Enter the number of accredited and non-accredited investors who have purchased securities in this offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if answer is "none"	**Warrants issu purchaser for n consideration	
or "zero."	Number Investors	Aggregate Dollar Amount of Purchases
Accredited Investors	6	\$ 8,007,506
Non-accredited Investors		_ s
Total (for filings under Rule 504 only)	·	
Answer also in Appendix, Column 4, if filing under ULOE.		
3. If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C - Question 1.		
Type of Offering	Type of Security	Dollar Amount Sold
Rule 505		_ s
Regulation A		_ s
Rule 504		_ s
Total		_ \$
4. a. Furnish a statement of all expenses in connection with the issuance and distribution of the securities in this securities in this offering. Exclude amounts relating solely to organization expenses of the issuer. The information may be given as subject to future contingencies. If the amount of an expenditure is not known, furnish an estimate and check the box to the left of the estimate.		
Transfer Agent's Fees		\$
Printing and Engraving Costs	🗹	\$ <u>100</u>
Legal Fees		\$ 50,000
Accounting Fees		<u> </u>
Engineering Fees		\$
Sales Commissions (specify finders' fees separately)		\$ *180,000
Rroker's expenses		\$ 2,000
Total		·
10(2)		\$ 232,100

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^{*} Broker receives a cash commission of 6% of aggregate sales, and warrants to purchase a number of Class A Preferred Units equal to 6% of aggregate sales.

C. OFFE	RING PRICE, NUMBER OF INVESTORS, EXPENSE	S AND USE OF PROCEEL	OS .
Question I and total expenses furnished	gregate offering price given in response to Part C - in response to Part C - Question 4.a. This difference is th	e	\$ <u>3,416,205</u>
for each of the purposes shown. If the and check the box to the left of the es	ed gross proceeds to the issuer used or proposed to be used amount for any purpose is not known, furnish an estimate stimate. The total of the payments listed must equal the forth in response to Part C - Question 4.b above.	e	
· - ·	· ·	Payment to Officers, Directors, & Affiliates	Payments to Others
Salaries and fees		□ s	ss
Purchase of real estate		□ s	□ s
Purchase, rental or leasing and installation	on of machinery and equipment	s	
Construction or leasing of plant building	s and facilities	□ s	□ s
Acquisition of other businesses (including	g the value of securities involved in this offering that r securities of another issuer pursuant to a merger)	s	s
Repayment of indebtedness		□ s .	
Working capital		□ s	
Other (specify):			□ s
		□ s	□ s
		s	✓ \$ 3,416,205
Total Payments Listed (column totals ad	ded)		3,416,205
	D. FEDERAL SIGNATURE		
	igned by the undersigned duly authorized person. If this normish to the U.S. Securities and Exchange Commission, upopursuant to paragraph (b)(2) of Rule 502.		
ssuer (Print or Type)	Signature	Date	
Raymedica, LLC	Mary B. Fuller	17 · Jun	e ·08
Name of Signer (Print or Type)	Title of Signer (Print or Type)		
Mary B. Fuller	Chief Financial Officer and Secretary		
			

ATTENTION

Intentional misstatements or omissions of fact constitute federal criminal violations. (See 18 U.S.C. 1001.)